



# Accessories

Groz-Beckert offers accessories for the nonwovens and spinning industry specially focused on maintenance of roller cards and revolving flat cards

# GROZ-BECKERT

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## Setting gauges and setting gauge sets

Category	Item designation	Item no.	Comment
Setting gauges	SG 400x45 0,10/4	P202896	made of stainless steel
	SG 400x45 0,15/6	P202897	
	SG 400x45 0,20/8	P202898	
	SG 400x45 0,25/10	P202900	
	SG 400x45 0,30/12	P202901	
	SG 400x45 0,40/16	P287132	
	SG 400x45 0,50/20	P202902	
	SG 400x30 2,00/80	P242241	
Setting gauge sets	SG7 300x45 NIRO (0,10/4; 0,15/6; 0,20/8; 0,25/10; 0,30/12; 0,40/16; 0,50/20)	P258451	
	SG10 300x45 NIRO (0,08/3; 0,10/4; 0,13/5; 0,15/6; 0,18/7; 0,20/8; 0,25/10; 0,30/12; 0,40/16; 0,50/20)	P302362	
	SG7 400x32 NIRO (0,10/4; 0,15/6; 0,20/8; 0,25/10; 0,30/12; 0,40/16; 0,50/20)	P273362	
	SG10 400x32 NIRO (0,08/3; 0,10/4; 0,13/5; 0,15/6; 0,18/7; 0,20/8; 0,25/10; 0,30/12; 0,40/16; 0,50/20)	P289017	
	SG7 400x32 NIRO (SET) 0,10/4; 0,13/5; 0,15/6; 0,18/7; 0,20/8; 0,25/10; 0,30/12	P317720	
	SG7 400x45 NIRO (0,10/4; 0,15/6; 0,20/8; 0,25/10; 0,30/12; 0,40/16; 0,50/20)	P258449	
	SG6 400x45 NIRO (0,60/24; 0,70/28; 0,80/32; 0,90/36; 1,00/40; 1,20/48)	P258452	
	SG10 400x45 NIRO (0,08/3; 0,10/4; 0,13/5; 0,15/6; 0,18/7; 0,20/8; 0,25/10; 0,30/12; 0,40/16; 0,50/20)	P289019	

## Hand card holder and hand cards

Category	Item designation	Item no.	Rib thickness (mm)	Comment
Hand card holder	HCH 260 mm	P202887		
Hand cards with clip	HC No. 4 (23) 260x90 mm	P256911	6,53-4,23 (V4-V6)	on request also without clip packaging unit: 5 pcs.
	HC No. 8 (25) 260x90 mm	CS0241390	4-2,54 (V8-V10)	
	HC No. 12 (27) 260x90 mm	P256914	2,5-1,65 (V12-V14)	
	HC No. 18 (30) 260x90 mm	P202892	1,6-1,27 (V16-V20)	
	HC No. 22 (32) 260x90 mm	P242783	1,25-0,38 (V22-V39)	

Further accessories on request

## Microscopes

Category	Item designation	Item no.	Comment
Pocket microscope	PM 30x	P204086	for checking condition of card clothing
Digital microscope	Digital microscope	on request	for checking and recording condition of card clothing

## Hooks and spin cleaner

Category	Item designation	Item no.	Comment
Flexible wire puller	FP 250	P286013	for flexible card clothing
Spin cleaner	SPC 500 mm	P203003	incl. 2 spare tips and 4 spare springs packaging unit: 2 pcs.
	Spare part set	P272041	contains 10 spare tips and 10 spare springs
Fiber hook	FH 350	P287209	for removing fibers



## Flat gauges and flat gauge sets

Category	Item designation	Item no.	Comment
Flat gauges	FG 64,5x30 0,12/5	P287134	without handle made of stainless steel
	FG 64,5x30 0,15/6	P287135	
	FG 64,5x30 0,18/7	P287136	
	FG 64,5x30 0,20/8	P287137	
	FG 64,5x30 0,23/9	P287138	
	FG 64,5x30 0,25/10	P287139	
	FG 64,5x30 0,30/12	P287140	
	FG 64,5x30 0,35/14	P287141	
Flat gauge set	FG9 64,5x30 NIRO (0,12/5; 0,15/6; 0,18/7; 0,20/8; 0,23/9; 0,25/10; 0,28/11; 0,30/12; 0,35/14)	P287142	
Flat gauges	FG 64,5x30 0,12/5 H	P256621	with handle made of stainless steel
	FG 64,5x30 0,15/6 H	P256622	
	FG 64,5x30 0,18/7 H	P256623	
	FG 64,5x30 0,20/8 H	CSO240685	
	FG 64,5x30 0,23/9 H	P256624	
	FG 64,5x30 0,25/10 H	CSO240686	
	FG 64,5x30 0,30/12 H	CSO232619	
	FG 64,5x30 0,35/14 H	CSO240833	
Flat gauge set	FG9 64,5x30 NIRO H (0,12/5; 0,15/6; 0,18/7; 0,20/8; 0,23/9; 0,25/10; 0,28/11; 0,30/12; 0,35/14)	P256620	
Handle for flat gauges	FG 30 H	P287133	








## Grinding tools

Category	Type	Item designation	Item no.	Comment
Deburring stone		DS 50x25x195 mm	P213469	
Re-sharpening stone		GS SC 50x25x190 mm	P206434	coarse/fine combination
		GS 50x25x156 mm	CSO231244	
		GS 50x38x205 mm	CSO231242	fine
		GS 50x25x155 mm	CSO231243	
Grinding stone		Grinding stone for Rieter IGS	P315938	
Emery fillets		Emery fillet (80+) red 50 m x 33 mm	P319033	for grinding rollers
		Emery fillet SILCARBO No 7 Grit 40 65 m x 25 mm	CSO277509	

## Brushes and sponges

Category	Type	Item designation	Item no.	Comment
Brass brush		BB 4x18 rows with handle	P210795	for cleaning card clothing
		BB 8x20 rows without handle	P287130	
Steel brush		SB 8x20 rows without handle	P287131	for cleaning card clothing on welding spots and in the case of aggressive contamination
Nylon brush		NB brush holder	CSO238335	for cleaning and brushing card clothing
		NB nylon brush fine	CSO238337	
		NB nylon brush coarse	CSO238336	
Polishing sponge		PSN 240x25x60 mm	P316814	for smoothing of the surface area
		PS 150x20x100 mm	P256891	for deburring card clothing to the tooth base/medium
		PS 205x25x100 mm	P256630	for deburring card clothing to the tooth base/soft

## Ceramic brake inserts and ceramic fingers

Type	Item designation	Item no.	Comment
	CBN NP 50x5x16 mm	P282432	brake insert flat
	CBN V NEG 50x5x16 mm	P282436	brake insert with negative V-groove on both sides
	CBN V POS 50x5x16 mm	P282438	brake insert with positive prism
	CBN U NEG/ V NEG 50x5x16 mm	P282439	brake insert with negative U-groove and negative V-groove
	CBN U NEG 50x5x16 mm	P282440	brake insert with 3 negative U-grooves
	CBN ceramic finger coarse 14x2.8x26 mm+	P334289	stronger than previous material
	CBN ceramic finger fine 14x2.8/1.1x26 mm+	P334290	